

# Work Order ID 54327-2

December 8, 2009 8:44:28 AM



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Item ID: D3782-044 *mm*

*split*

Accept



Setup Start



Revision ID:

Stop



Item Name: Front Outboard Leg Assembly, RH *5*

Start Date: 08/12/2009 Start Qty: 10.00



Cust Item ID:

Required Date: 16/12/2009 Req'd Qty: 10.00

Customer:

Reference:

Run Start



Approvals: Process Plan: *RL*

Date: *09-12-8*

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3782	Rev A								
100	Pick Kit	0.00							
Packaging	Memo	0.00							
Packaging									
110	Small Fab	0.00							
Small Fab	Memo	0.00							
Small Fab	1-assemble as per dwg D3782								
120	QC5- Inspect part completeness to step on W/O	0.00							
QC	Memo	0.00							
Quality Control									

*EP 10/01/14 (5)*

*EP 10/01/14 (5)*

*SB 10/01/14 (5)*



# Work Order ID 54327

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Item ID: D3782-044

Revision ID:

Accept



Item Name: Front Outboard Leg Assembly, RH

Setup Start



Start Date: 08/12/2009 Start Qty: 10.00

Stop



Required Date: 16/12/2009 Req'd Qty: 10.00

Cust Item ID:

Customer:

Reference:



Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev. \*

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130



Packaging

Packaging

Identify as per dwg & Stock Location: 249A

0.00

Memo

0.00

10-1-14 SL 50 SL

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/01/15

MF

10-1-15



# Picklist Print

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Work Order ID: 54327



Parent Item: D3782-044



Parent Item Name: Front Outboard Leg Assembly, RH

Start Date: 08/12/2009

Required Date: 16/12/2009

Comments:

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN45-13A Purchased No

No

110

Each

31.0000

20.0000



EYE BOLT

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

31

109712

4

111975

27

AN960JD516

Purchased

No

110

Each

976.0000

20.0000



Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

976

110363

46

110523

57

111279

39

112082

64

112314

14

112828

256

113149

500

D3762-041

Manufactured

No

110

Each

0.0000

10.0000



Front Leg Fitting Assembly

9/5/10/01/14

M113509 (10x)

9/5/10/01/14

M113288 (10x)

9/5/10/01/14

~~B54335~~ (5x)

B54335 (5x)





# Picklist Print.

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Work Order ID: 54327

Parent Item: D3782-044

Parent Item Name: Front Outboard Leg Assembly, RH

Comments:

Start Date: 08/12/2009

Required Date: 16/12/2009

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3768-4 Manufactured

No

110

Each

5.0000

10.0000



Front Outboard Leg, RH

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

5

40712

1

46288

4

D3787-1 Manufactured

No

110

Each

36.0000

10.0000



Foot

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

36

39397

3

46597

33

MS21042L5 Purchased

No

110

Each

730.0000

20.0000



Nut

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

730

110382

10

111636

11

112314

709

B54339 (5x)

~~B40974 (1x)~~

4

EP 10/01/14

B54337 (5x)

5

EP 10/01/14

5

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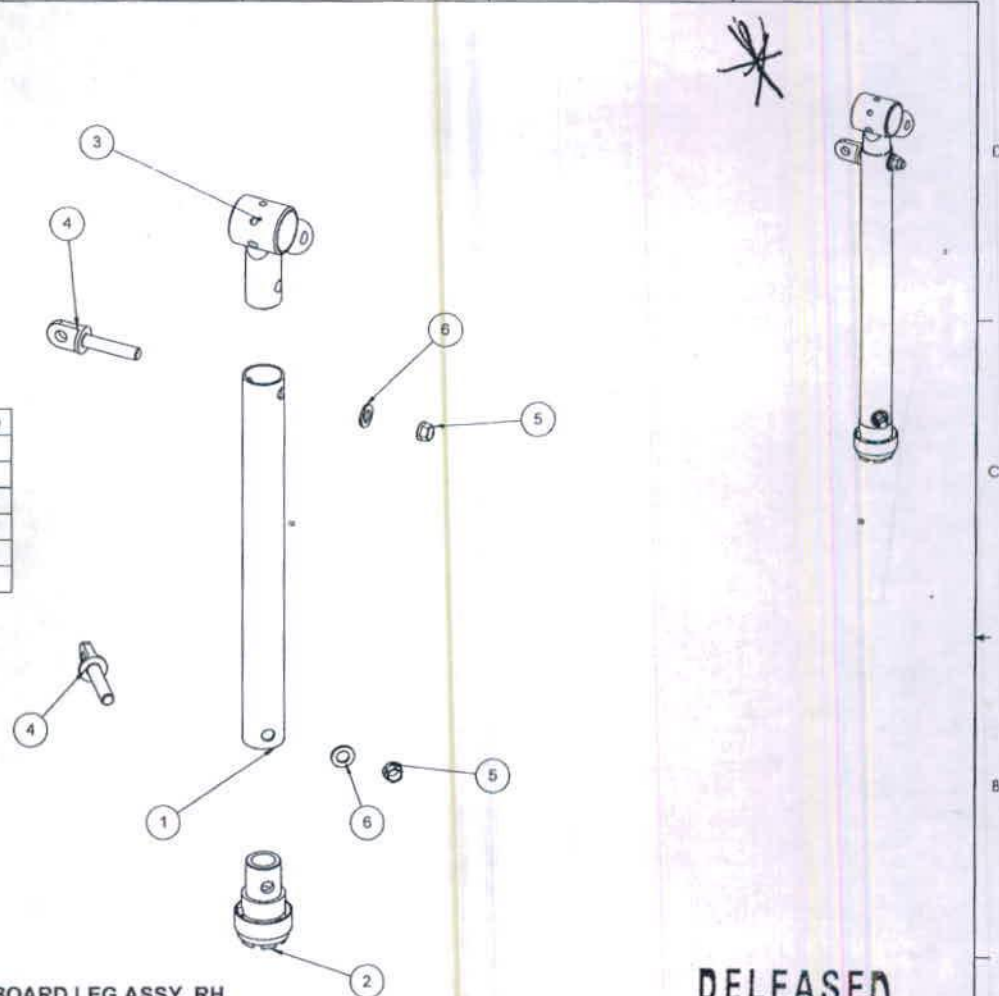
Shop Packet Print

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-044)
1	D3768-4	FRONT OUTBOARD LEG, RH	1
2	D3787-1	FOOT	1
3	D3762-041	FRONT LEG FITTING ASSY	1
4	AN45-13A	EYE BOLT	2
5	MS21042L5	NUT	2
6	NAS1149D0568J	WASHER (AN960JD516)	2



**D3782-044 FRONT OUTBOARD LEG ASSY, RH**

- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: N/A
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 0.42 lbs

*w/054328*

DESIGN	HS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA
DRAWN	HS	
CHECKED	<i>[Signature]</i>	DRAWING NO. <b>D3782</b>
MFG. APPR.	<i>[Signature]</i>	REV. A
APPROVED	<i>[Signature]</i>	SHEET 3 OF 4
DE APPR.	<i>[Signature]</i>	TITLE <b>LEG ASSEMBLY</b>
DATE	<b>08.06.04</b>	SCALE <b>NTS</b>

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**RELEASED**  
*DB-D6-16-14*

